## Modular Design + Fabrication

#### Process experience + capabilities

- > Gas-processing plants
- > Amine plants
- > Gas + liquid treating
- > Stabilization
- > Dehydration packages
- > Refrigeration packages
- > Wellhead equipment
- > Separator skids
- > Pressure vessels
- > Meter skids
- Lease automatic custody transfer (LACT) units
- > Pump skids
- > Filtration packages
- > Fuel gas skids
- > Pig launchers + receivers
- Standard + custom packages

Opero Energy is a leading design and fabrication company specializing in modular systems. As experts in energy and industrial infrastructure, we deliver value-added products, technologies, and services—safely and efficiently. Leveraging our knowledge, experience, and in-house fabrication facility, we offer unique value in all phases of the project life cycle. Our full-service capabilities include engineering, procurement, fabrication, operational, and technical support services.

#### Products, process units, + technology

We offer a range of modular systems—from standard-design to custom-built units. Fabricated in house, our products are engineered with top-of-the-line industry specifications. Whether increasing capacity or improving existing facilities, our turnkey solutions and support services reduce overall cost and time to market while delivering maximum productivity.





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# Engineering + fabrication services

- > Preengineered/predesigned packages
- > Stainless/carbon-steel piping-welding-assembly
- > Established QA/QC program
- > Mechanical assembly
- > Pipe fabrication-assembly-testing
- > Instrumentation + valve installation
- Electrical design-wiring-factory acceptance testing (FAT)
- > Structural steel
- > Insulation
- > Painting
- > Steel plate cutting-beveling-fabrication
- > ISO 9001 compliance
- > ASME certification
- > AWS/CWI welding certification





### Fabrication facility

- > Overall site: 8 acres in Houston, Texas
- > 100,000-ft2 shop floor space
- > 250,000-ft2 secure, outside laydown storage
- > Four fabrication bays—each 350 ft long, 68 ft wide
- 24-ft hook height, 200,000-lb overall lifting capacity
- > Multiple forklifts + jib cranes
- > Metal/tungsten inert gas (MIG/TIG) + stick welding
- Submerged arc welding for vessels up to 3.5 in thick
- > Plasma cutting table



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